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# Installation Guide

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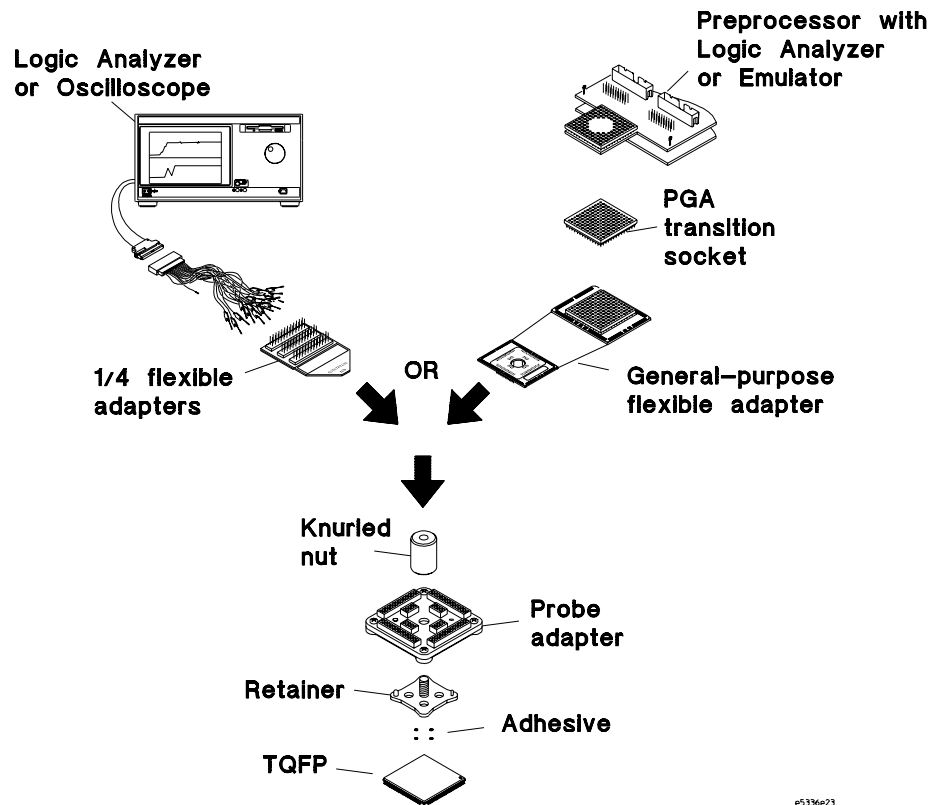
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## Elastomeric Probe Adapter for the 144-pin 0.5mm TQFP

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# Installation at a Glance



This Installation Guide explains how to use Agilent Technologies' advanced probing system for 0.5 mm pitch Thin Quad Flat Pack (TQFP) surface-mounted integrated circuits. This probing system provides a quick and reliable connection from these devices to oscilloscopes, logic analyzers, and emulators.

This information also explains how to use optional flexible adapter cables that will enhance the adapter's use in particular probing situations. Drawings are included to help you in laying out printed circuit boards with the proper component spacing to allow correct use of the probe adapter.

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## In This Book

<b>1</b>	<b>Installing the probe adapter</b>	
<b>2</b>	<b>Installing optional flexible adapters</b>	
<b>3</b>	<b>Reference</b>	

This manual is organized in three chapters.

Chapter 1 contains the procedure for installing the probe adapter onto your TQFP.

Chapter 2 contains the instructions for installing optional flexible adapters.

Chapter 3 contains reference information such as retainer and adhesive removal, and replaceable or additional parts list.



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This chapter includes the procedure for installing the probe adapter onto your TQFP. The major steps are:

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- 2** Test the alignment before adhering the retainer 1-4
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## Installation of the Elastomeric Probe Adapter

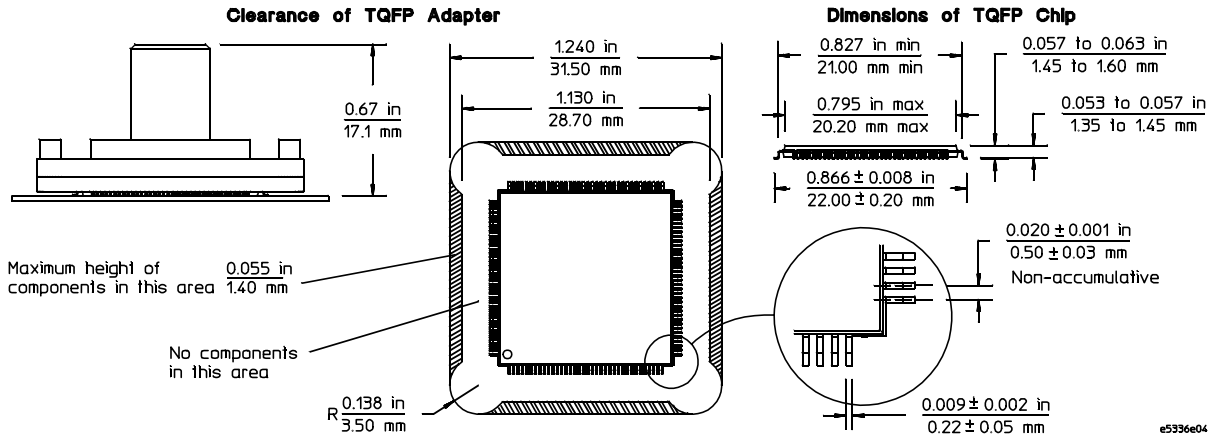






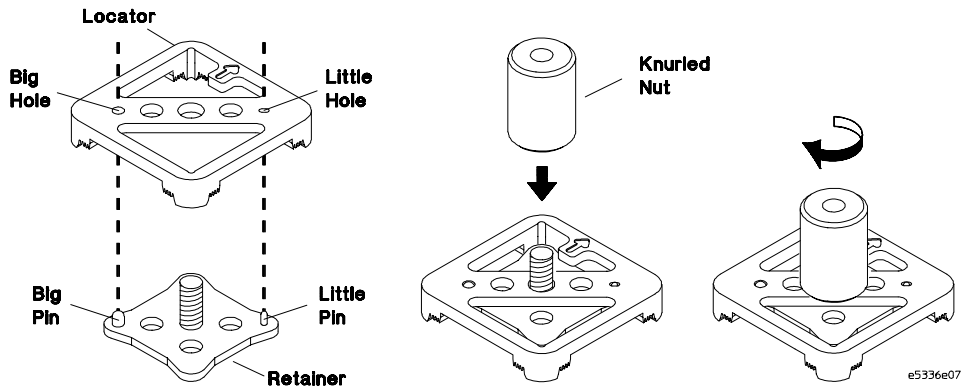
## Prepare to attach the retainer to the TQFP

- 1 Check the area around the package to be probed. The minimum required clearance from the package and any components is shown in the illustrations below. The probe will work within the parameters shown.



- 2 Assemble the locator and the retainer, using the knurled nut to hold them together.

Align the big and little pins of the retainer with the big and little holes of the locator tool.



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## Test the alignment before adhering the retainer

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**CAUTION**

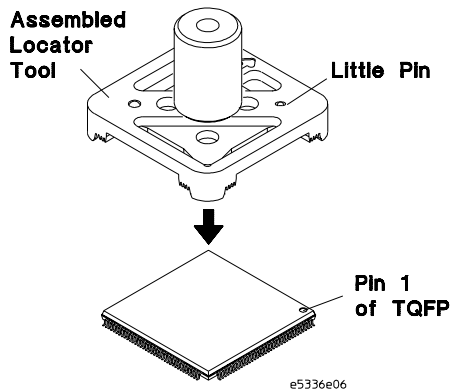
Turn off the power to your TQFP when using the metal locator tool. Failure to do so could cause damage to your IC.

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**CAUTION**

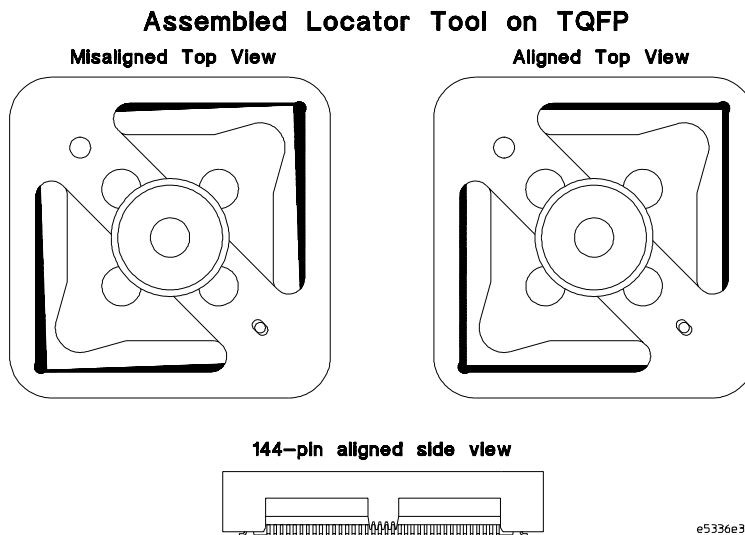
Use grounded wrist straps and mats when installing or performing any service to your probe adapter. Electrostatic discharge can damage electronic components.

- 1 Make sure the little pin corner of the assembled locator tool is in the same corner as pin 1 on the TQFP.

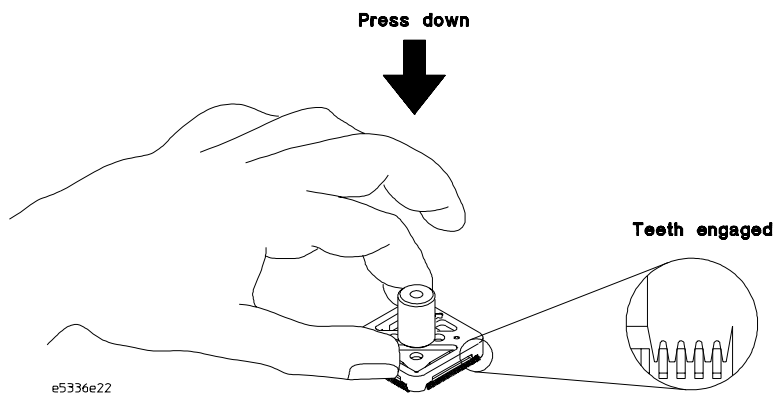




- 2 Place the assembled locator tool on the TQFP, making sure that it aligns squarely. You will feel the teeth drop between the TQFP legs when it is aligned.

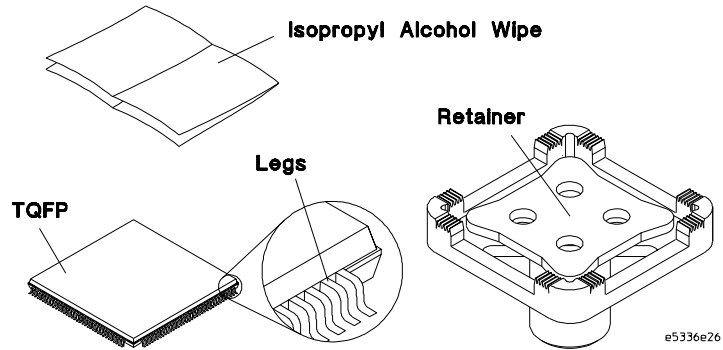


- 3 Press down on the middle of both sides of the locator tool.  
If the tool is down far enough, it will not rock when pressed on the sides.



Installation of the Elastomeric Probe Adapter  
**Test the alignment before adhering the retainer**

- 4 Remove the assembled locator tool and prepare surfaces before applying adhesive.
  - a Use a single edged razor (or equivalent) to remove foreign material, such as stickers or adhesive, from the top surface of the TQFP.
  - b Remove any remaining debris from the top surface and legs of the TQFP with precision dusting cleaner (also known as inert dusting gas or compressed air in a can).
  - c Clean the the bottom of the retainer, and the top surface and legs of the TQFP by wiping with an Isopropyl Alcohol wipe provided in the Retainer Kit. Do not use other cleaners or solvents.





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## Adhere the retainer to your TQFP

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### CAUTION

You will use adhesive to attach a retainer to the top of the TQFP. The retainer ensures precise alignment between the probe adapter and the device. Read the following steps to understand the process of applying adhesive before doing them.

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### CAUTION

Make sure you can control the amount of adhesive. Excess adhesive can cause problems, so it is better to use too little than too much. Follow the manufacturer's recommended temperature parameters for the adhesive.

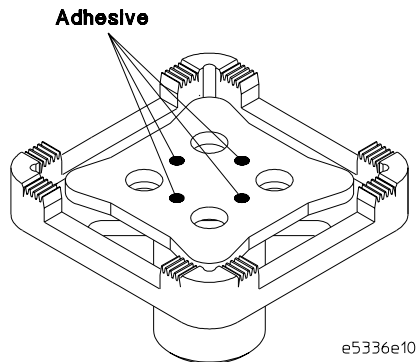
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### WARNING

Read the Material Safety Data Sheet enclosed for handling precautions on the Loctite 4204 Prism Instant Adhesive or call Loctite Corporation at (860) 571-5100.

Cyanoacrylate adhesive is a very fast setting and strong adhesive. It bonds human tissue including skin in seconds. Experience has shown that accidents due to cyanoacrylates are handled best by passive, nonsurgical first aid. Treatment of specific types of accidents are given in the data sheet.

- 1 Apply four small drops of adhesive to the underneath side of the retainer as shown.

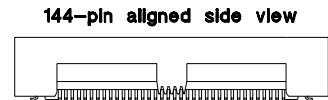
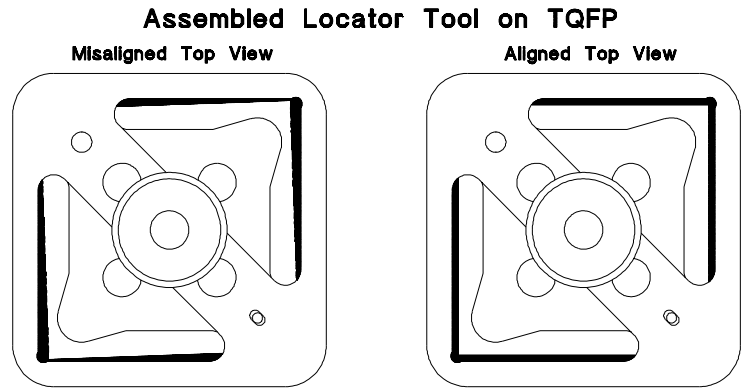
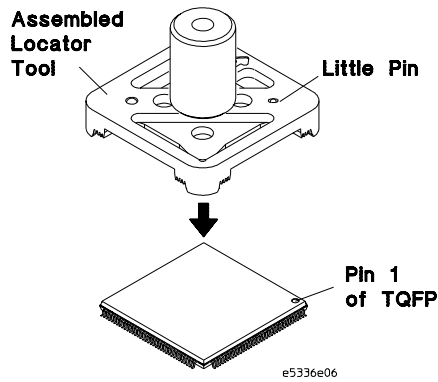


**CAUTION**

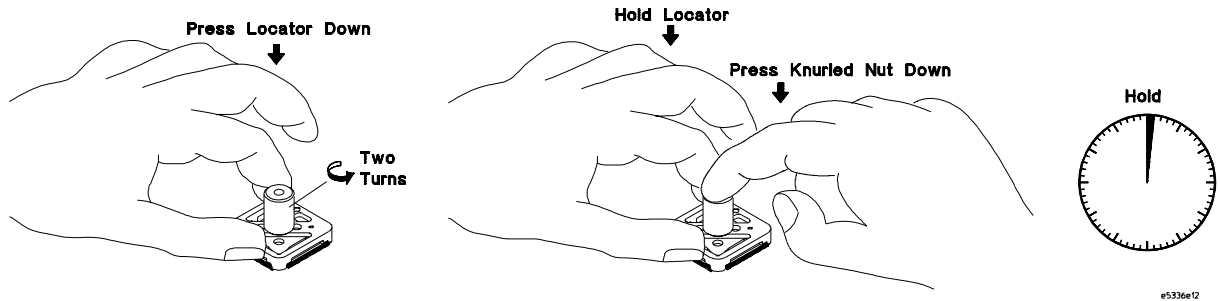
Turn off the power to your TQFP when using the metal locator tool. Failure to do so could cause damage to your IC

- 2 Place the locator tool on top of the TQFP as you did to test the alignment.

The adhesive on the retainer will not touch the TQFP until the next step and the adhesive will not solidify until the retainer and TQFP touch, so there is plenty of time to adjust the tool if necessary.

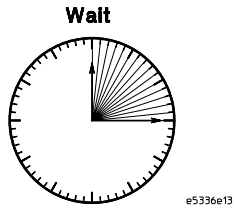


- 3 Hold down on the sides of the locator tool and loosen the knurled nut two turns. Continue to hold down on the sides of the locator tool and press down on the knurled nut to drop the retainer onto the top of the TQFP. Hold for 45 seconds.

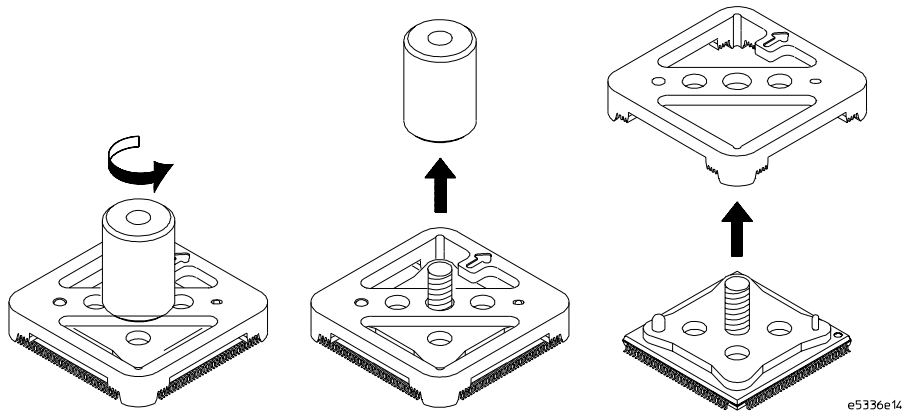




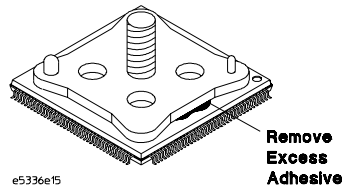
- 4 Wait 15 minutes for the adhesive to cure.



- 5 Remove the locator tool, by completely unscrewing the knurled nut and lifting the locator off the TQFP.



- 6 Remove any adhesive that leaked out the edges of the retainer, using a knife, so that the probe adapter will seat properly.



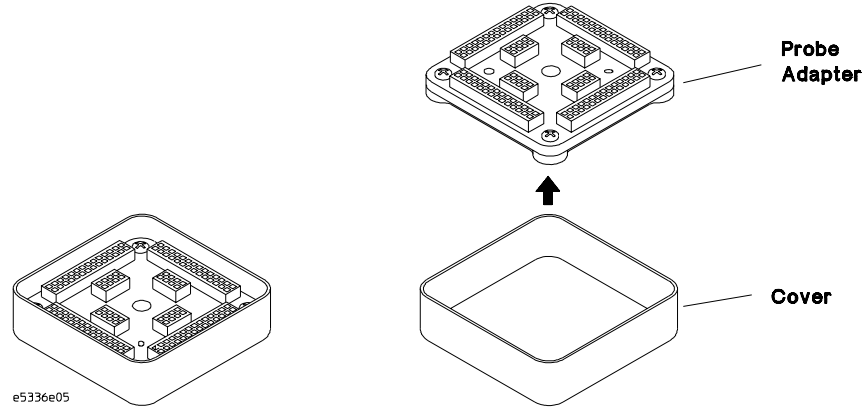
If a retainer ever breaks off of the TQFP, a new retainer can be re-attached. There are some contaminants that are not removed with Isopropyl Alcohol in preparing the surfaces before adhering. If a retainer breaks off, the adhesive from the initial installation usually removes any remaining contamination. The bond strength of a second retainer is usually higher than the bond strength of the first. Repeat all steps in this section to re-attach a new retainer.

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## Install the probe adapter

### 1 Remove the cover.

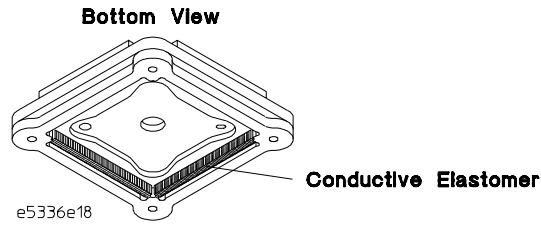
When you store the probe adapter, put the cover back on to protect the conductive elastomer from dust or damage.



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### CAUTION

Do not touch the contact area on the conductive elastomer, which is on the bottom of the probe adapter. Contamination or damage to the conductive elastomer will cause shorts or poor contact.







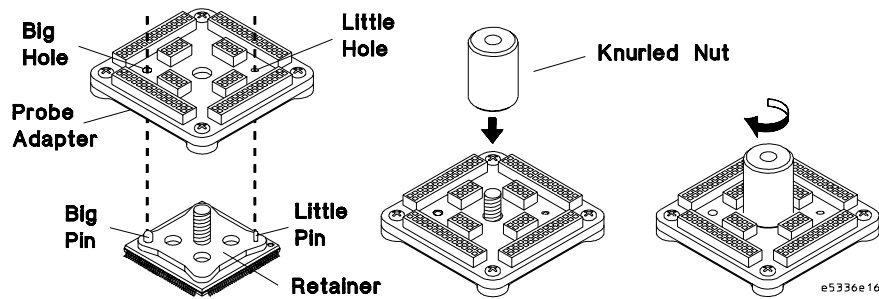
- 2 Install the elastomeric probe adapter on the retainer.
  - a Place the probe adapter over the retainer so that the threaded stud passes through the center hole of the adapter, and the dowel pins of the retainer enter the holes in the adapter.
  - b Avoid touching the elastomers to the threaded stud or dowel pins of the retainer as the probe is inserted.
  - c Make sure the dowels on the retainer are inserted in the holes on the probe adapter and that it is laying flat against the TQFP before tightening the nut.
- 3 Turn the knurled nut until it stops.

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**CAUTION**

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Do not over-tighten the knurled nut. Over tightening the nut will make it difficult to remove.



A pinout map showing the pin numbers of the probe adapter and your TQFP is in the Reference chapter of this document.





This chapter includes procedures to install optional flexible adapters for use with logic analyzers, oscilloscopes, and emulators.

The E5340A 1/4 flexible adapters, 2-2

The E5338A general-purpose flexible adapter, 2-5

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## Installation of Optional Flexible Adapters

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## The E5340A 1/4 flexible adapters

The E5340A 1/4 flexible adapters can be used with any Agilent oscilloscope or logic analyzer. They provide a flexible mechanical interface while maintaining the electrical performance to the probe tip. They allow you to probe selected pins or every pin on your QFP. Use one to four flexible adapters depending on your needs.

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### Performance characteristics of the E5340A 1/4 flexible adapters

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#### Electrical Characteristics

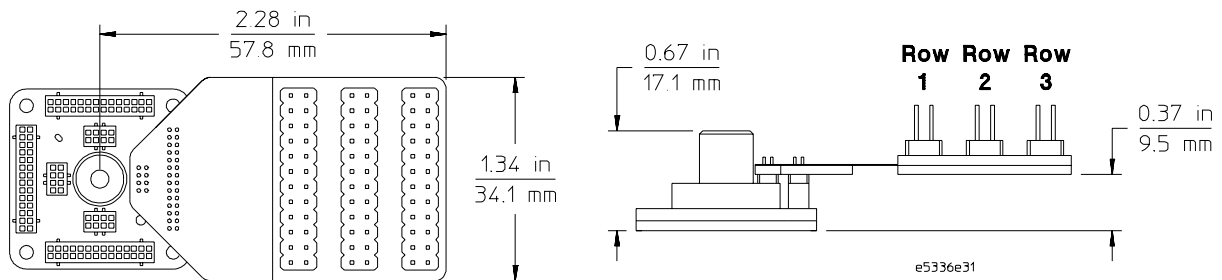
Operating Voltage	< 40 V (dc + Peak ac)
Operating Current	0.5 Amps Maximum
Insulation Resistance	> 100 M

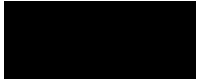
#### Model Parameters

Pin-to-Ground Capacitance	3 pF Typical First Row 4 pF Typical Second Row 6 pF Typical Third Row
Pin-to-Pin Capacitance	2 pF Typical
Self-Inductance	15 nH Typical First Row 25 nH Typical Second Row 35 nH Typical Third Row
Operating Band width	350 Mhz Typical

#### Environmental Characteristics

Operating Temperature	0 C to 55 C
Maximum Operating Humidity	75% Relative Humidity





**To connect a logic analyzer or oscilloscope using a 1/4 flexible adapter**

- 1 Power-off the analysis probe (preprocessor), logic analyzer, and target system.
- 2 Follow the steps in chapter 1 to install the elastomeric probe adapter.

**CAUTION**

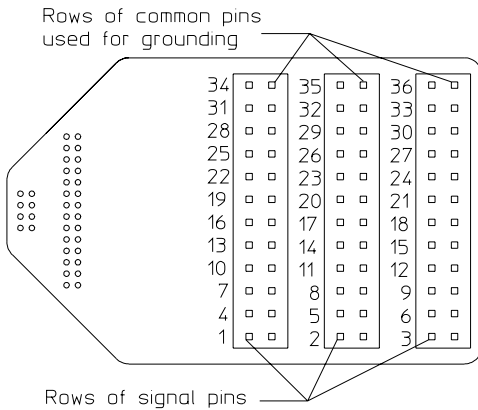
**Damage to the TQFP.** Once the 1/4 flexible adapter has had its common pins connected to ground it should not be used in any other quadrant of the elastomeric probe adapter or in any other device. Remove the solder connecting the common pins to ground before reuse.

- 3 Apply a small amount of solder across the gap between the signal pins that are ground on your device under test and the common pins of the 1/4 flexible adapter. This will facilitate the connection of the logic analyzer or oscilloscope probe ground.

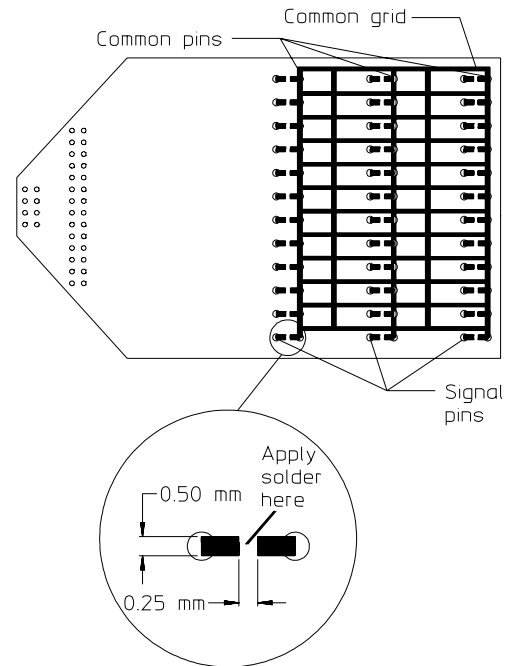
All of the common pins are connected together through a grid on the bottom of the flexible adapter as shown below.

The pin numbers printed on the flexible adapter correspond to the pins in one quadrant of the probe adapter. Refer to the pinout and cross-reference maps in the Reference chapter of this document when using multiple 1/4 flexible adapters.

**Top View of 1/4 Flex**



**Bottom View of 1/4 Flex**



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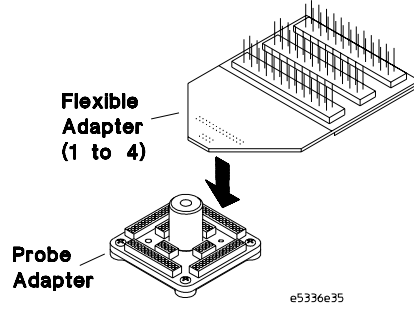
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**CAUTION**

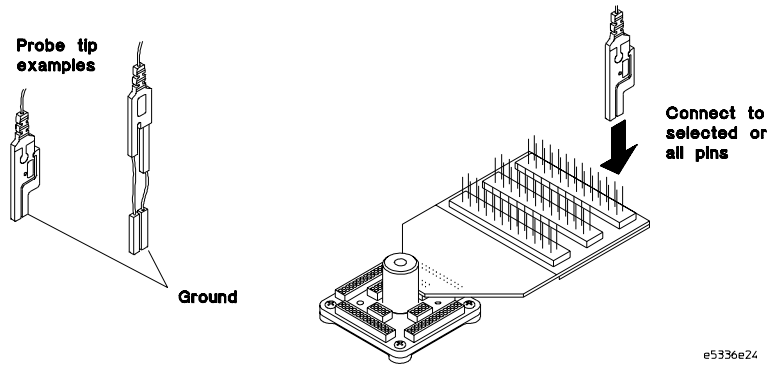
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To prevent pin damage and ensure a proper connection, make sure the pins of the flexible adapter are aligned and seated correctly in the sockets on the probe adapter.

- 4 Plug 1 to 4 flexible adapters into the sockets on the top of the probe adapter assembly as shown in the following illustration.



- 5 Connect the appropriate logic analyzer or oscilloscope probe to the correct circuit as indicated by the adapter pin numbers.

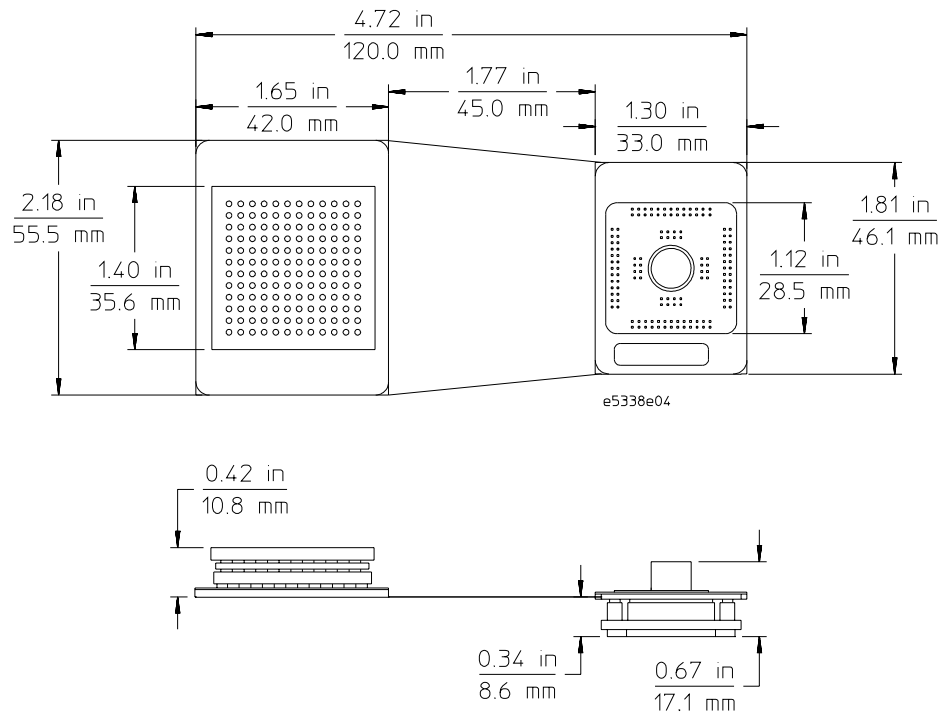


## The E5338A general-purpose flexible adapter

The E5338A general-purpose adapter gives you access to predefined processor support for an analysis probe (preprocessor) and logic analyzer or emulator.

### Performance characteristics of the E5338A general-purpose flexible adapter

<b>Processor Specific Connection</b>	68332 analysis probe (preprocessor) 80386EX emulator 80386EX analysis probe (preprocessor)	E5341A PGA trans. socket E3442A PGA trans. socket E3442A PGA trans. socket
<b>Electrical Characteristics</b>	Signal loading per line in addition to emulator or analysis probe (preprocessor) load	25 pF maximum
	Maximum operating frequency	25 MHz
<b>Environmental Characteristics</b>	Operating Temperature	0 C to 5 C
	Maximum Operating Humidity	75% Relative Humidity



**To connect a logic analyzer or oscilloscope using a general-purpose flexible adapter**

- 1 Power-off the target system, analysis probe (preprocessor) and logic analyzer, or emulator.
- 2 Follow the steps in chapter 1 to install the elastomeric probe adapter.

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**CAUTION**

**Serious equipment damage.** Ensure that the analysis probe (preprocessor) or emulator probe is aligned with the proper pins when connecting to the general-purpose flexible adapter. Serious equipment damage can result from improper connection. The final connection should match the orientation you select from your analysis probe (preprocessor) or emulator manual.

- 3 Refer to the orientation illustration in your analysis probe (preprocessor) or emulator manual to select one of four possible orientations.

The general-purpose flexible adapter can be attached to the probe adapter in one of four orientations to avoid interfering with tall components on the target system.

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**CAUTION**

To prevent pin damage and ensure a proper connection, make sure the pins of the analysis probe (preprocessor), transition board, general-purpose flexible adapter, and elastomeric probe adapter are aligned and seated correctly in the sockets.

- 4 Connect the analysis probe (preprocessor), transition board, general-purpose flexible adapter, and elastomeric probe adapter using the orientation selected in the previous step.

Refer to the pinout and cross-reference maps in the Reference chapter of this document for pin numbers on the general-purpose flexible adapter.

**See Also**

Refer to your analysis probe (preprocessor) or emulator manual for information on connecting to and using the analysis probe (preprocessor) or emulator.



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**Example**

The following illustration shows one of four possible orientations for connecting the QFP elastomeric probing system using the general-purpose flexible adapter.

Refer to your analysis probe (preprocessor) or emulator manual to select the orientation which allows the best access to your target system.

Note the Pin A1 side of your analysis probe or emulator

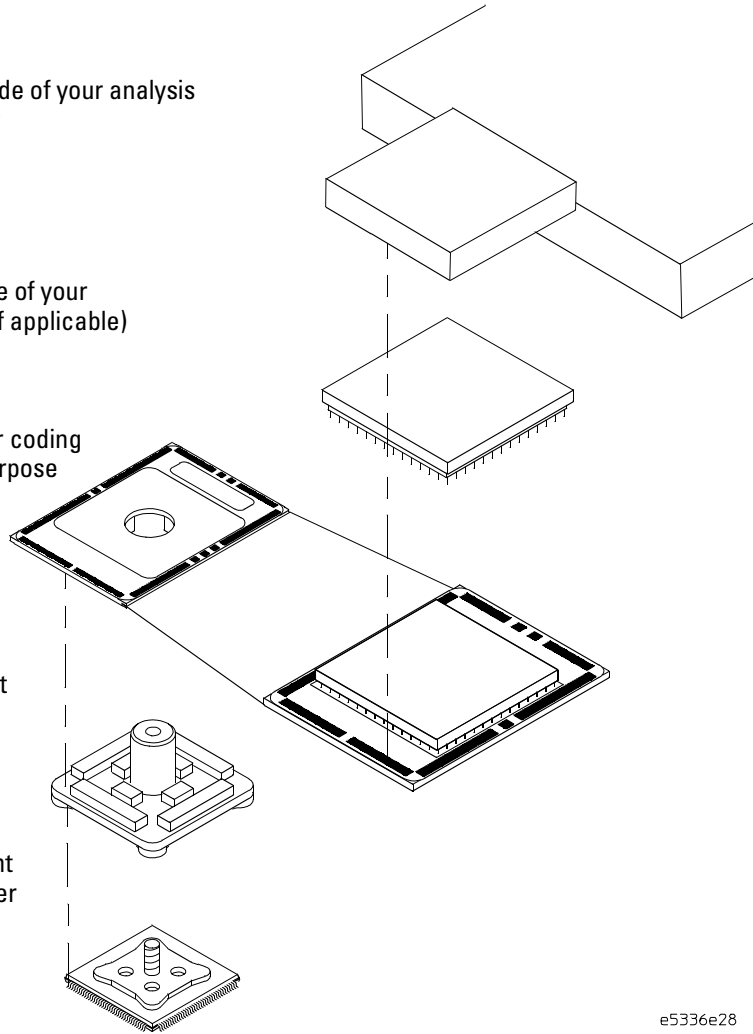
Note the Pin 1 side of your transition board (if applicable)

Note the color/bar coding on the general-purpose flexible adapter

Note the alignment holes in the elastomeric probe adapter

Note the alignment pins on the retainer

Note Pin 1 side of your QFP



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This chapter includes the following reference information:

- Pinout and cross-reference maps
- Replaceable parts
- Removing a retainer and adhesive

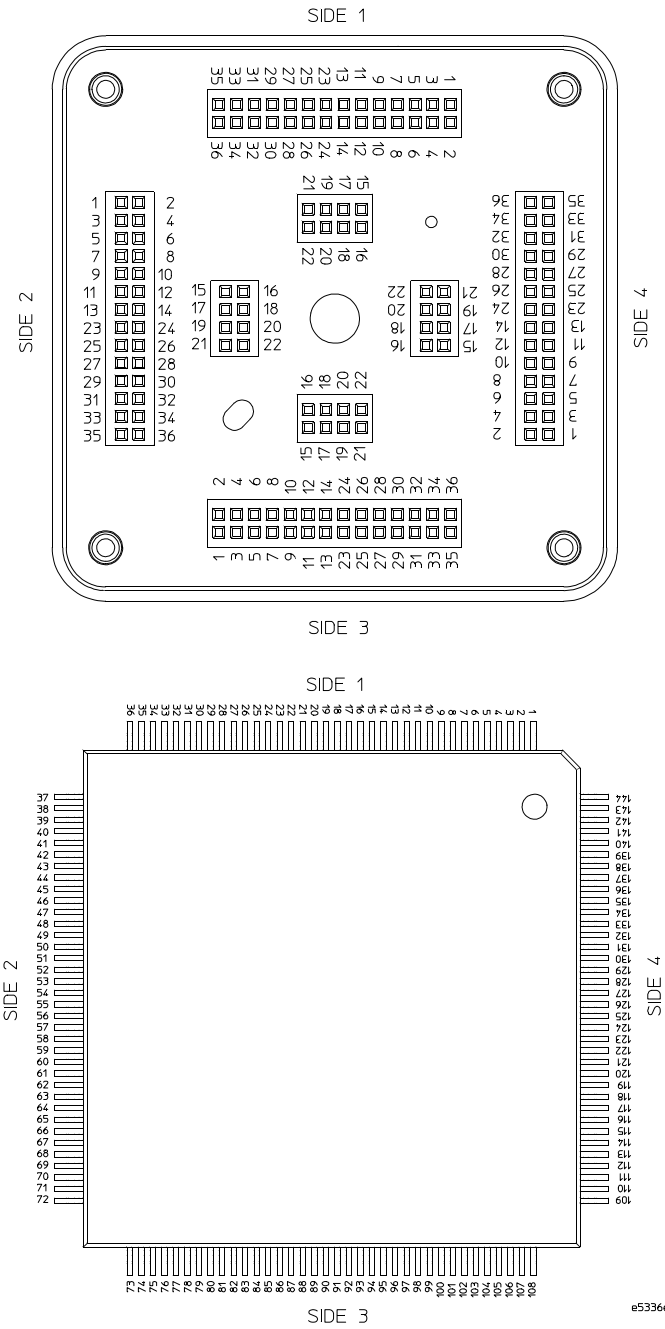


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## Reference

# Pinout and cross-reference maps

## Probe adapter and TQPF pinout maps



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**Cross-reference for multiple 1/4 flexible adapters and TQFP**

**144-pin QFP and 1/4 flexible adapters**



Side 1						Side 2					
QFP	FLEX	QFP	FLEX	QFP	FLEX	QFP	FLEX	QFP	FLEX	QFP	FLEX
34	34	35	35	36	36	70	34	71	35	72	36
31	31	32	32	33	33	67	31	68	32	69	33
28	28	29	29	30	30	64	28	65	29	66	30
25	25	26	26	27	27	61	25	62	26	63	27
22	22	23	23	24	24	58	22	59	23	60	24
19	19	20	20	21	21	55	19	56	20	57	21
16	16	17	17	18	18	52	16	53	17	54	18
13	13	14	14	15	15	49	13	50	14	51	15
10	10	11	11	12	12	46	10	47	11	48	12
7	7	8	8	9	9	43	7	44	8	45	9
4	4	5	5	6	6	40	4	41	5	42	6
1	1	2	2	3	3	37	1	38	2	39	3

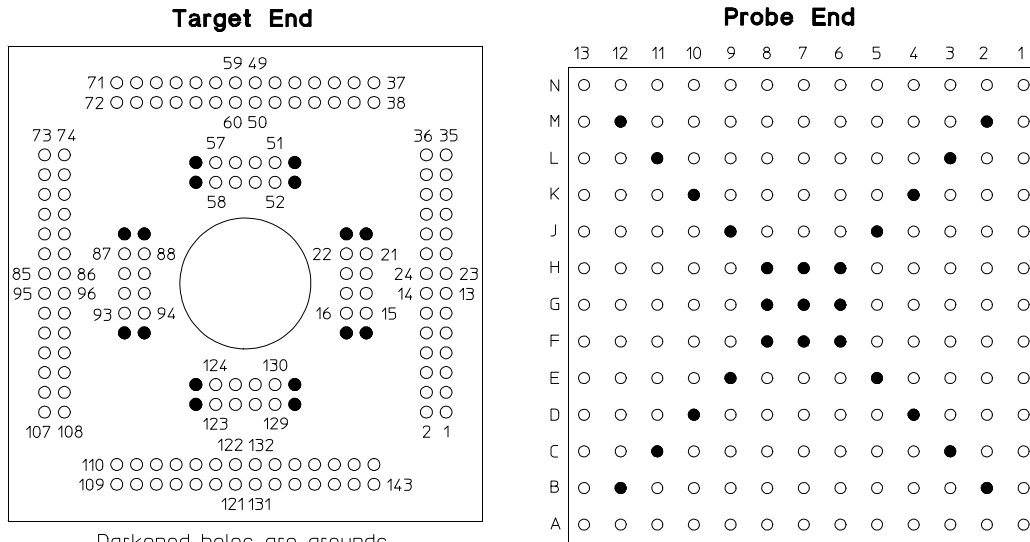
  

Side 3						Side 4					
QFP	FLEX	QFP	FLEX	QFP	FLEX	QFP	FLEX	QFP	FLEX	QFP	FLEX
106	34	107	35	108	36	142	34	143	35	144	36
103	31	104	32	105	33	139	31	140	32	141	33
100	28	101	29	102	30	136	28	137	29	138	30
97	25	98	26	99	27	133	25	134	26	135	27
94	22	95	23	96	24	130	22	131	23	132	24
91	19	92	20	93	21	127	19	128	20	129	21
88	16	89	17	90	18	124	16	125	17	126	18
85	13	86	14	87	15	121	13	122	14	123	15
82	10	83	11	84	12	118	10	119	11	120	12
79	7	80	8	81	9	115	7	116	8	117	9
76	4	77	5	78	6	112	4	113	5	114	6
73	1	74	2	75	3	109	1	110	2	111	3

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Reference  
Pinout and cross-reference maps

Cross reference for general-purpose flexible adapter and TQFP



e536b02

QFP PIN	13x13 PIN
1	B13
2	C13
3	C12
4	D13
5	D12
6	D11
7	E12
8	E11
9	F13
10	F12
11	F10
12	F9
13	G12
14	G11
15	E10
16	E13
17	G13
18	F11
19	G10
20	H12
21	H9
22	J11
23	G9
24	H13
25	H11
26	H10
27	J13
28	J12
29	J10
30	K13
31	K12
32	K11
33	L13
34	L12
35	M13
36	N13

QFP PIN	13x13 PIN
37	N12
38	N11
39	M11
40	N10
41	M10
42	L10
43	M9
44	L9
45	N8
46	M8
47	K8
48	J8
49	M7
50	L7
51	K9
52	N9
53	N7
54	L8
55	K7
56	M6
57	J6
58	L5
59	J7
60	N6
61	L6
62	K6
63	N5
64	M5
65	K5
66	N4
67	M4
68	L4
69	N3
70	M3
71	N2
72	N1

QFP PIN	13x13 PIN
73	M1
74	L1
75	L2
76	K1
77	K2
78	K3
79	J2
80	J3
81	H1
82	H2
83	H4
84	H5
85	G2
86	G3
87	J4
88	J1
89	G1
90	H3
91	G4
92	F2
93	F5
94	E3
95	G5
96	F1
97	F3
98	F4
99	E1
100	E2
101	E4
102	D1
103	D2
104	D3
105	C1
106	C2
107	B1
108	A1

QFP PIN	13x13 PIN
109	A2
110	A3
111	B3
112	A4
113	B4
114	C4
115	B5
116	C5
117	A6
118	B6
119	D6
120	E6
121	B7
122	C7
123	D5
124	A5
125	A7
126	C6
127	D7
128	B8
129	E8
130	C9
131	E7
132	A8
133	C8
134	D8
135	A9
136	B9
137	D9
138	A10
139	B10
140	C10
141	A11
142	B11
143	A12
144	A13

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## Grounding

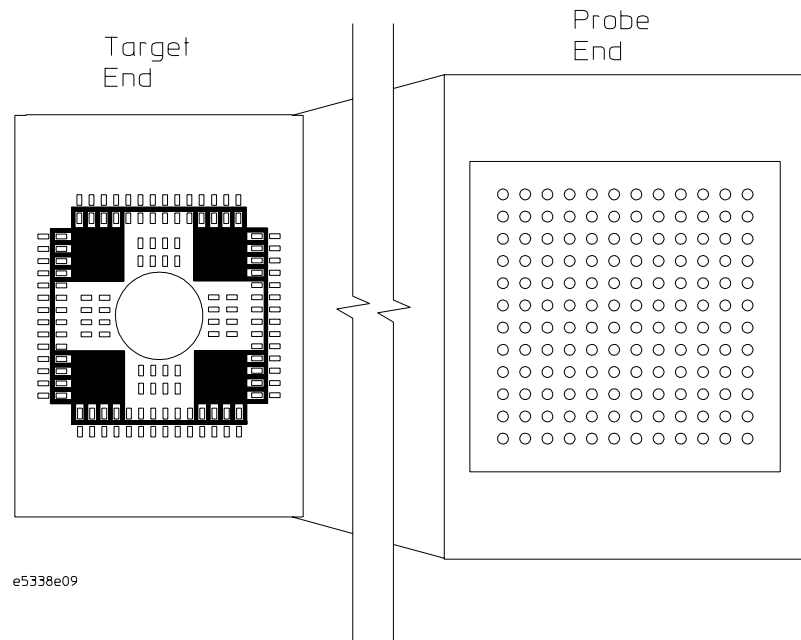
The general-purpose flexible adapter cable has a ground grid that can be used to provide a low impedance path for ground signals. Because the flexible cable is a generic solution, no probed signals are connected to this low impedance ground. The exposed pads and metal areas on the top of the target end of the cable allow you to individually ground signals. Connect ground signals from the target (small rectangular pads) to the large square pads which are connected to the ground grid.

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### CAUTION

Damage to the target. Be careful not to connect any target signals to the ground grid. See the previous pin-out maps and cross-reference tables to determine which pads correspond to ground signals.

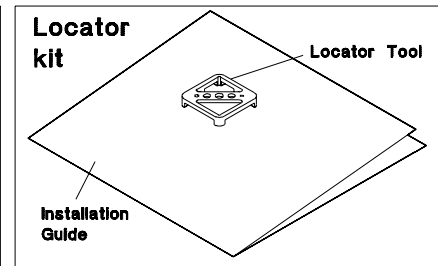
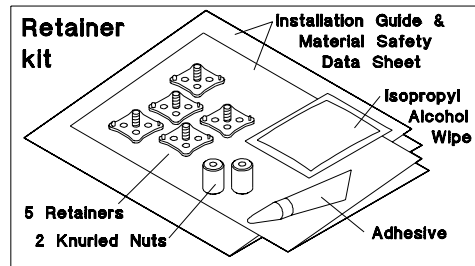
Connecting target grounds to the flexible cable ground will provide a low impedance path for return currents resulting in more accurate measurements by your instrument. This increases the load capacitance seen by your target system. In some cases you may not need to connect ground signals in order to get accurate measurements, but it is recommended that you do so to ensure optimal signal fidelity at your measurement tool.



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## Replaceable Parts

<b>144-Pin Part Description</b>	<b>Part Number</b>
Elastomeric Probe Adapter	E5336A
1/4 flexible adapter	E5340A
General-purpose flexible adapter	E5338A
80386EX transition board for analysis probe (preprocessor) or emulator	E3442A
68332 transition board for analysis probe (preprocessor) only	E5341A
Retainer Kit (shown in the following illustration)	E5336A opt. 201
Locator Kit (shown in the following illustration)	E5336A opt. 202



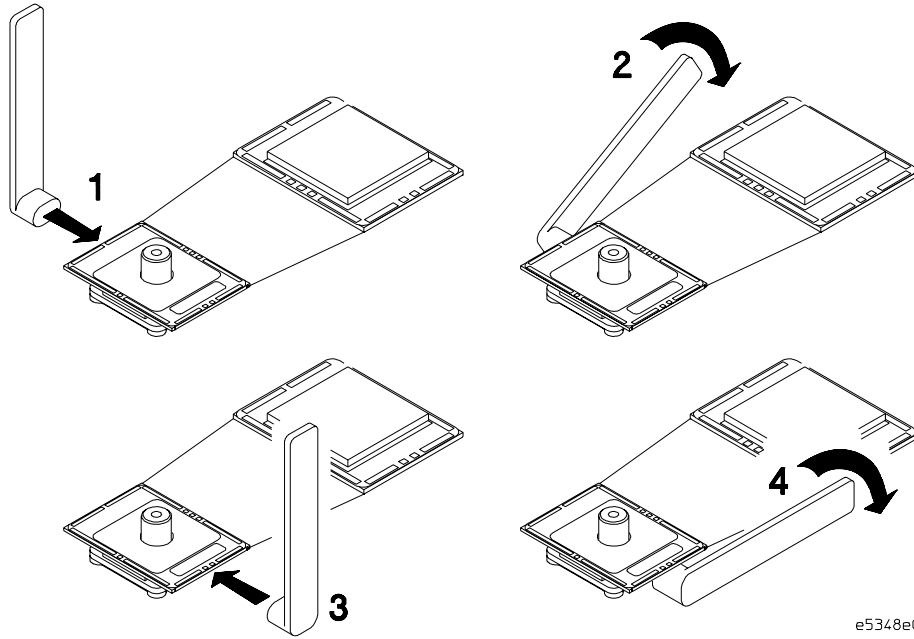
e5336e19



---

## To remove the general-purpose flexible adapter

Gently pry the flexible adapter from the probe adapter using the pry tool as shown.



e5348e06

---

## To remove a retainer and adhesive

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### **WARNING**

**Eye injury.** Use protective eye-wear during removal to avoid injury.

---

### **CAUTION**

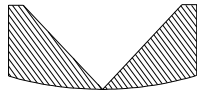
The following procedure could cause damage to some TQFPs, depending upon the construction of the part and surface condition.

Power off the DUT before attempting to remove a retainer.

- 1 Use a semi-flush or full-flush cutting plier with approximately 5-inch handles, such as part number 8170-0006, to remove the retainer.

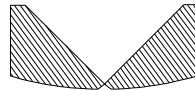
#### End view of diagonal cutting plier blades

**Preferred**



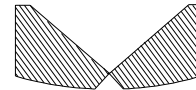
**Full-flush**

**Acceptable**



**Semi-flush**

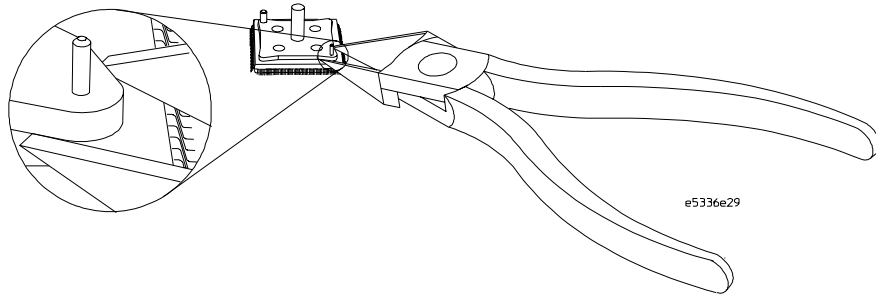
**Do not use**



**Typical**

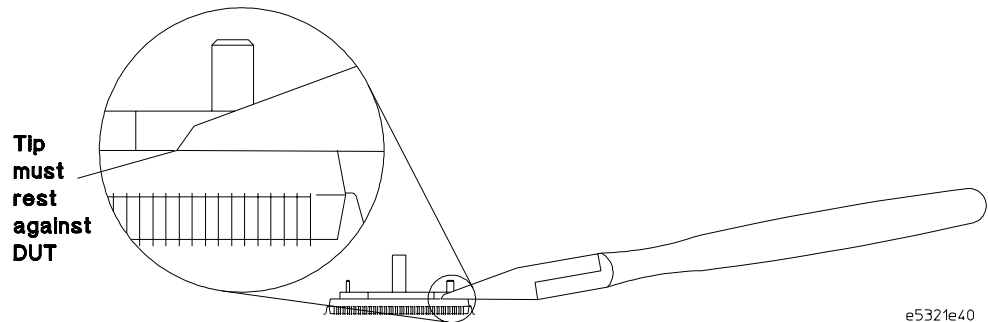
e5321e38

- 2 Place the tip of the plier against the slanted edge of the retainer.



e5336e29

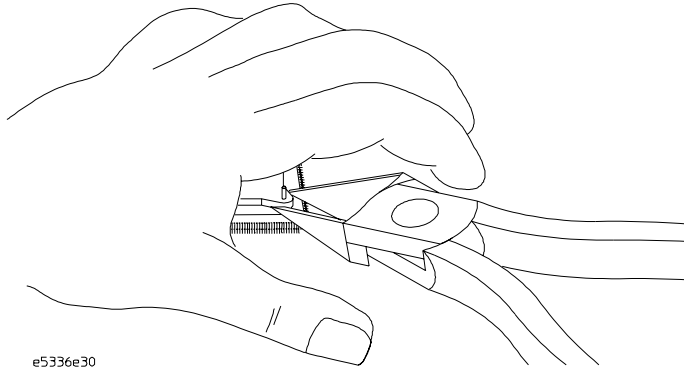
- 3 Ensure that the tip edge of the plier is as nearly parallel as possible and resting on the surface of the TQFP.



e5321e40

**WARNING** Possible injury. Exercise care when using any sharp cutting tool.

- 4 Hold your hand over the TQFP during removal to prevent the part from flying when it pops off.



**CAUTION**

Prevent the retainer from landing on any electrical circuits which might cause shorting.

- 5 Squeeze the pliers to pop the retainer off.
- 6 Discard the retainer.

**WARNING**

Possible injury. Exercise care when using any sharp cutting tool.

- 7 Scrape the adhesive off the top of your TQFP using a single-edge razor blade or similar tool.

Do not use solvent because the solvent might dissolve the adhesive onto the leads of your TQFP causing unreliable probing.

- 8 Make sure all adhesive has been removed and that there are no rough spots on the top of the TQFP.
- 9 If you want to attach another retainer to your TQFP, follow the installation procedure in chapter 1.



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#### Warning

Before turning on the instrument, you must connect the protective earth terminal of the instrument to the protective conductor of the (mains) power cord. The mains plug shall only be inserted in a socket outlet provided with a protective earth contact. You must not negate the protective action by using an extension cord (power cable) without a protective conductor (grounding). Grounding one conductor of a two-conductor outlet is not sufficient protection.

Only fuses with the required rated current, voltage, and specified type (normal blow, time delay, etc.) should be used. Do not use repaired fuses or short-circuited fuseholders. To do so could cause a shock or fire hazard.

Service instructions are for trained service personnel. To avoid dangerous electric shock, do not perform any service unless qualified to do so. Do not attempt internal service or adjustment unless another person, capable of rendering first aid and resuscitation, is present.

If you energize this instrument by an auto transformer (for voltage reduction), make sure the common terminal is connected to the earth terminal of the power source.

Whenever it is likely that the ground protection is impaired, you must make the instrument inoperative and secure it against any unintended operation.

Do not operate the instrument in the presence of flammable gasses or fumes. Operation of any electrical instrument in such an environment constitutes a definite safety hazard.

Do not install substitute parts or perform any unauthorized modification to the instrument.

Capacitors inside the instrument may retain a charge even if the instrument is disconnected from its source of supply.

Use caution when exposing or handling the CRT. Handling or replacing the CRT shall be done only by qualified maintenance personnel.

#### Safety Symbols



Instruction manual symbol: the product is marked with this symbol when it is necessary for you to refer to the instruction manual in order to protect against damage to the product.



Hazardous voltage symbol.



Earth terminal symbol: Used to indicate a circuit common connected to grounded chassis.

#### WARNING

The Warning sign denotes a hazard. It calls attention to a procedure, practice, or the like, which, if not correctly performed or adhered to, could result in personal injury. Do not proceed beyond a Warning sign until the indicated conditions are fully understood and met.

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The Caution sign denotes a hazard. It calls attention to an operating procedure, practice, or the like, which, if not correctly performed or adhered to, could result in damage to or destruction of part or all of the product. Do not proceed beyond a Caution symbol until the indicated conditions are fully understood or met.

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### **About this edition**

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New editions are complete revisions of the manual. Many product updates do not require manual changes and manual corrections may be done without accompanying product changes. Therefore, do not expect a one-to-one correspondence between product updates and manual updates.

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